

What is claimed:

- 1 A process for producing a transport and assembly aid for rubber form seals (2), wherein a carrier frame (1) is arranged in the area of an injection tool, where said carrier frame is at least partially injected onto or around the rubber form seal, during its creation, and wherein the carrier frame (1) is only removed from the rubber form seal (2) during the assembly process.
2. A process according to claim 1, characterized in that the seal (2) is attached in the area of the injection tool to the carrier frame (1) at points that can be determined in advance.
3. A process according to claim 1, characterized in that the seal (2) is attached in the area of the injection tool with respect to the carrier frame (1) so as to surround it.
4. A process according to one of claims 1 through 3, characterized in that the area where carrier frame (1), and seal (2) are connected, predetermined break points (3) are created.
5. A transport and assembly aid for rubber form seals, consisting of a carrier frame (1) adapted to the contour of the seal (2), which is in at least a partial connected with edge areas (4) of the seal (2).
6. A transport and assembly aid according to claim 5, characterized in that the carrier frame (1) has connection tabs (3) or an insert passing through it that are/is surrounded by sealing material after the creation of the seal (2).

7. A transport and assembly aid according to claim 5 or 6, characterized in that the predetermined break points are formed in the area of the connection tabs (3) or the insert.
8. A transport and assembly aid according to claims 5 through 7, characterized in that the carrier frame is a reusable plastic or metal part.
9. A transport and assembly aid according to one of claims 5 through 7, characterized in that the carrier frame (1) is a disposable part, especially of wire, plastic, or cardboard.